## **Introduction To Concrete Admixtures**

Understanding Concrete Admixtures – Concrete admixtures are a complex subject, but it is very important and useful to understand what admixtures are available and what they do. This makes the workability of the concrete easy and also improve the final quality of the concrete. There are a number of these admixtures for different usage and supplied by different chemical manufacturers. Some cements such as "Muliticem" are sold with admixtures already added. A list of the and a short description of these admixtures are given below



given below.  Admixtures	Comments
Water reducing concrete admixtures	Water-reducing admixtures are water-soluble organic materials, which reduce the amount of water needed to achieve given workability without affecting the air content or curing of the concrete. They perform three functions:
	Increase strength and rate of strength gain.
	Economies in the mix design and reduced carbon footprint.
	Increased workability.
Superplasticising concrete admixtures	High range water reducing admixtures are called Superplasticising admixtures are synthetic, water-soluble organic chemicals, usually polymers, which significantly reduce the amount of water required to achieve a given consistency in plastic concrete.  They reduce water content without reducing strength for high workability requirements. They also improve durability.  When these admixtures are used it improves the workability of the motor / cement mixture.
Set retarding concrete admixtures.	Set retarding admixtures are water-soluble chemicals that delay the setting of the cement. They do not plasticise significantly and have little or no effect on the water demand or other properties of the concrete.  Set retarding water-reducing admixtures not only delay the setting of the cement but also increase initial workability by plasticising the concrete or reduce its water demand. The majority of commercially available retarding admixtures are of this type.
Accelerating concrete admixtures	Accelerating admixtures can be used either to increase the rate of stiffening/setting of the concrete or to increase the rate of hardening and early strength gain to allow earlier de-moulding and handling. Most accelerators primarily achieve one rather than both of these functions.  These are ideal for fence post and where the moulds have to be removed and reused.
Air-entraining concrete admixtures	Air Entraining admixtures are surface active chemicals which cause small stable bubbles of air to be formed uniformly through a concrete mix. The bubbles are mostly below 1 mm diameter with a high proportion being below 0.3 mm.  The benefits of entraining air in the concrete include:  Increased resistance to the action of freezing and thawing.  Increased cohesion resulting in less bleed and mix segregation. Improved compaction in low workability mixes.  Gives stability to extruded concrete.  Gives improved cohesion and handling properties to bedding mortars.
Water resisting concrete admixtures.	Water resisting admixtures are more commonly called 'waterproofing' admixtures and may also be called permeability reducing' admixtures. Their main function is to reduce either the surface absorption into the

Admixtures	Comments
	concrete and / or the passage of water through the hardened
	concrete.
	These are used for water proving water thanks. These may be used
	to prevent water entering through the base of rooms.
Retarded, ready to use	Retarded Ready-to-use Mortars are based on a combination of a
mortars.	mortar plasticiser (air entraining/plasticising admixture) and a mortar
	retarder. This combination is adjusted to give extended retention of
	consistence, typically for 36 hours. However, when the mortar is
	placed between absorbent masonry units, setting is accelerated and
0	the mortar sets normally.
Sprayed concrete	Sprayed concrete is pumped to the point of application and then
admixtures.	pneumatically propelled into place at high velocity. The applications are frequently vertical or overhead and this requires rapid stiffening if
	slumping or loss by concrete detaching from the substrate under its
	own weight is to be avoided. This is only used for concretes used in
	high-rise buildings in Sri Lanka.
Corrosion inhibiting	Most houses with reinforced concretes suffer from the steel bars
concrete admixtures.	corroding. This is a good solution. Ideally the reinforced bars should
concrete admixtures.	be cleaned and painted to avoid corrosion. Understanding Concrete
	Admixtures – Corrosion inhibiting admixtures increase the passivation
	state of reinforcement and other embedded steel in concrete
	structures. This can inhibit the corrosion process over extended
	periods when passivation would otherwise have been lost as a result
	of chloride ingress or carbonation.
Foamed concrete	Foamed Concrete Admixtures are surfactants that are diluted with
admixtures.	water before passing the solution through a foam generator which
	produces a stable pre foam, similar to shaving cream. This pre foam is
	then blended into a cementitious mortar in a quantity that produces the
	required density in the foamed mortar (more usually called foamed
	concrete).
	Low Density Fill Admixtures are also surfactants but are added directly
	into a sand rich, low cement content concrete to give 15 to 25% air.
	This low density fill; also called Controlled Low Strength Material
	(CLSM), has good flow properties and finds use in trench filling
	applications and other similar low strength void filling jobs.
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